

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings of claims in the application:

Listing of Claims:

Claim 1 (currently amended): A thermoplastic resin foam molding comprising a substrate and a projection which is welded at the bottom thereof of the substrate or is formed integrally with the substrate from the same material as that of the substrate wherein the substrate has a foam layer and a skin layer which contains no voids and which is of the same material as that of the foam layer wherein the ratio (R/L) of the curvature R of a joint between the projection and the substrate to the thickness L of the skin layer is from 3 to 50, R is a value defined by the outermost surfaces of the substrate and the projection, and L is an average value of the thickness of the skin layer measured in cross section in the thickness direction in at least three positions near the projection but not where the substrate and projection join.

Claim 2 (original): The thermoplastic resin foam molding according to claim 1 wherein the foam layer of the substrate has a density ρ of 0.7 g/cm³ or less.

Claim 3 (original): The thermoplastic resin foam molding according to claim 1 wherein a joint between the substrate and the projection has an foamed ratio of from 1 to 1.3 times.

Claim 4 (original): The thermoplastic resin foam molding according to claim 3 wherein the projection has an average foamed ratio of from 1 to 1.3 times.

Claim 5 (original): The thermoplastic resin foam molding according to claim 1 wherein the thermoplastic resin is a propylene-based resin whose Izod impact value at 23°C is 10 KJ/m² or more.

Claim 6 (original): The thermoplastic resin foam molding according to claim 1 wherein the thermoplastic resin foam molding is that for automotive interior.

Claim 7 (previously presented): The thermoplastic resin foam molding according to claim 1, wherein the projection is formed integrally with the substrate from the same material as that of the substrate.

Claim 8 (currently amended): An automotive interior part comprising a thermoplastic resin foam molding, said molding comprising a substrate having a bottom portion, a projection projecting from said bottom portion, said substrate and said projection being formed as one piece during molding from the same material, wherein a joint is defined by the projection relative to said substrate, said substrate including a skin layer having thickness L and a foam layer wherein both are of the same material, said skin layer having no voids, said joint having a curvature R wherein the ratio of R/L is from 3 to 50, R is a value defined by the outermost surfaces of the substrate and the projection, and L is an average value of the thickness of the skin layer measured in cross section in the thickness direction in at least three positions near the projection but not where the substrate and projection join.